



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3016-15
Job Sheet 169319



Part No: D3016-15

Job Qty: 15 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP B 03.05.09 Reformat KJ/RF IPP Rev:C 08-04-11 now made on water jet DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		12/28/17	0.00	0.00	Start Up Waterjet		ac 17/12/08
100	Waterjet	15 pcs		12/29/17	0.02	0.45	Waterjet1		ac 17/12/08
120	QC	15 pcs		12/29/17	0.00	0.00	QC8		33
130	Packaging	15 pcs		12/29/17	0.00	0.00	Packaging3	WACUZ	5/1/08
140	QC21-SA	15 Ea		12/29/17	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D3016

Descriptions: 130 - Identify and bag with light oil (Vactra oil #2), then Stock *****STOCK IN LARGE FAB*****

21 DEC 13 2017
9-08

Job Allocations

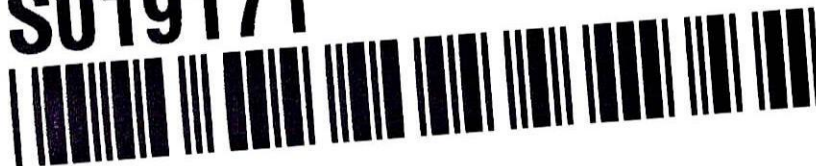
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NS.049	1	24	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	2.500Inches $\pm$ 0.030	2.530 2.470		
2	Gusset	2.500Inches $\pm$ 0.030	2.530 2.470		
3	Gusset	0.150Inches $\pm$ 0.030	0.180 0.120		
4	Gusset	0.150Inches $\pm$ 0.030	0.180 0.120		
5	Gusset	0.450Inches $\pm$ 0.010	0.460 0.440		
6	Gusset	0.049Inches $\pm$ 0.010	0.059 0.039		

Plex 12/7/17 11:53 AM dart.poulin.mario

DART
AEROSPACE
S019171



Gusset

PART NO: D3016 - 15

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/08/17

Job No: 169319

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